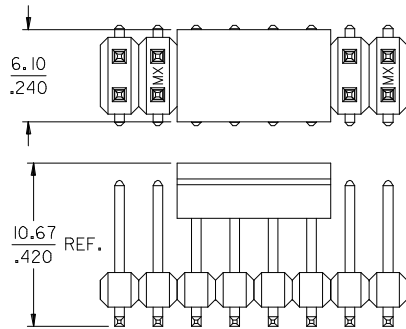
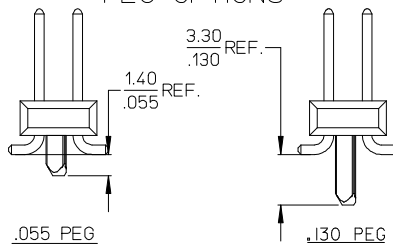


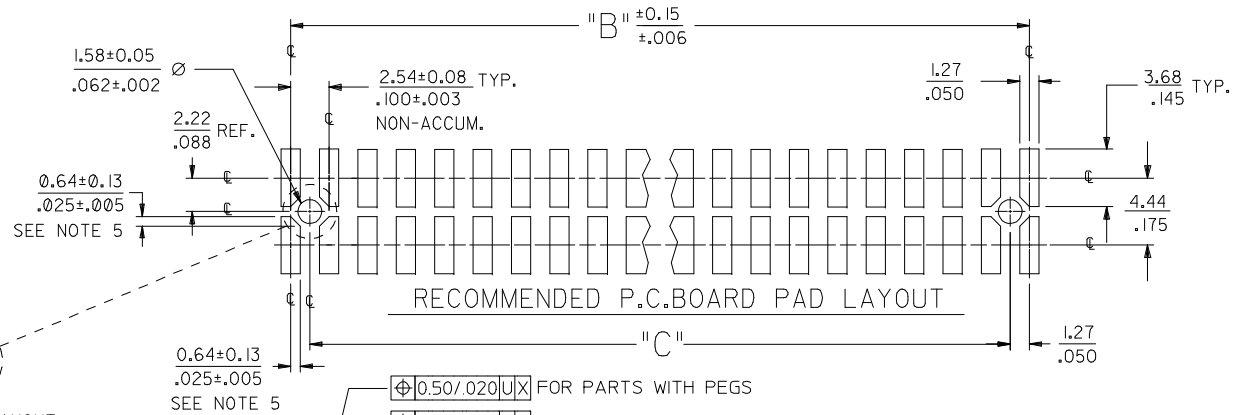
OPTIONAL  
PICK AND PLACE CAP  
SEE NOTES 4 & 9.



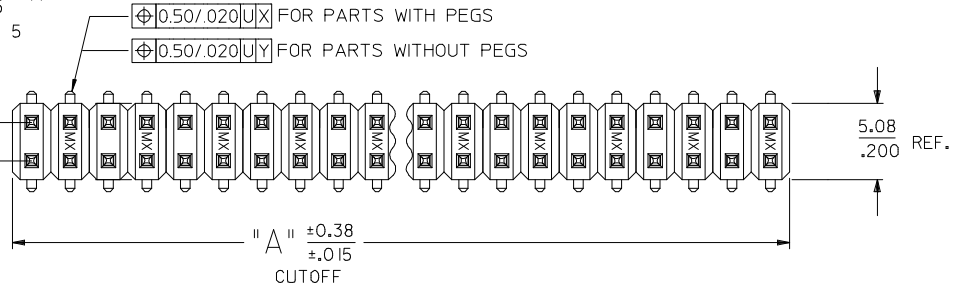
PEG OPTIONS



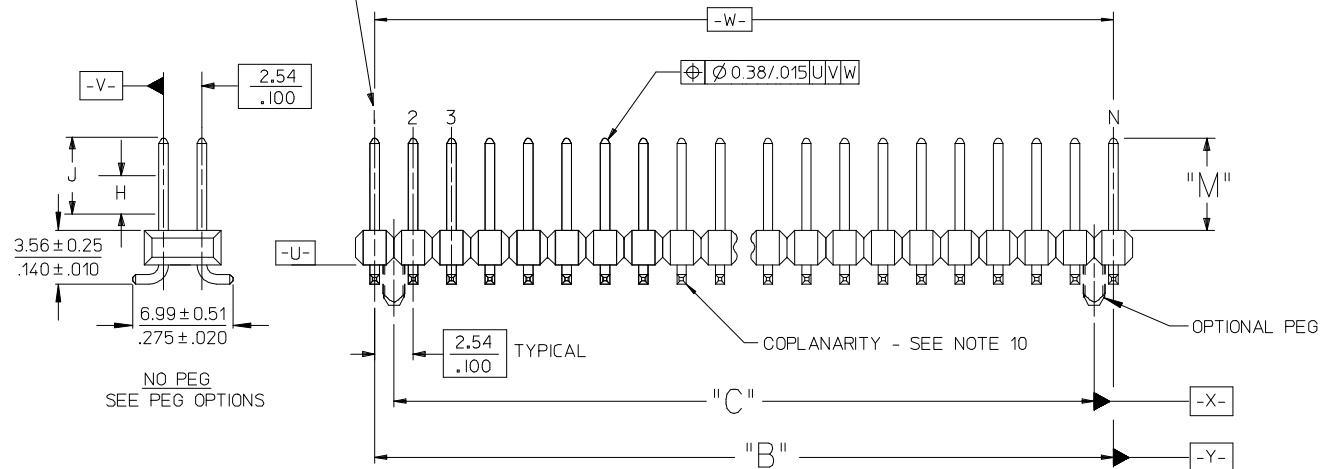
P.C. BOARD PAD LAYOUT  
AT ENDS FOR NO PEG VERSION.



ROW "A"  
ROW "B"



USED TO LOCATE VOIDED CIRCUITS



NOTES

- MATERIALS: INSULATOR: GLASS FILLED LIQUID CRYSTAL POLYMER (LCP), UL94 V-0, COLOR: BLACK  
TERMINAL: PHOSPHOR BRONZE
- FINISH:  
59 TIN - 0.00150/0.00059 MINIMUM BRIGHT TIN OVER NICKEL OVERALL.  
150 TIN - 0.00381/0.00150 MINIMUM BRIGHT TIN OVER NICKEL OVERALL.  
15 GOLD - 0.00038/0.00015 MINIMUM GOLD IN SELECT AREA OVER 0.00191/0.00075 MINIMUM TIN IN SELECT AREA OVER NICKEL OVERALL.  
30 GOLD - 0.00076/0.00030 MINIMUM GOLD IN SELECT AREA OVER 0.00191/0.00075 MINIMUM TIN IN SELECT AREA OVER NICKEL OVERALL.  
50 GOLD - 0.00127/0.00050 MINIMUM GOLD IN SELECT AREA OVER 0.00254/0.00100 MINIMUM TIN IN SELECT AREA OVER NICKEL OVERALL.  
\* THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH LEAD.
- PART TO CONFORM TO PS-71308.
- PACKAGING (SEE CHARTS):  
BULK: PER PK-70873-0353  
TUBES: PER PK-70873-0041.  
71308-82\*\* IN TUBES: PER PK-70873-042.  
TUBES W/ VAC CAPS: PER PK-70873-0691  
TAPE AND REEL W/ VAC CAPS: PER PK-70873-0805.  
SEE SHEET 3 FOR TAPE & REEL PRODUCT WITH SHALLOW POCKET REQUIREMENTS.
- TYP. DIMENSIONS FOR LANDS SURROUNDING HOLES FOR RETENTION PEGS.
- PIN SOLERABILITY PER MOLEX SPEC. ES-152.
- SEE SHEETS 2-5 FOR CHARTED DIMS., PART/EDP NO'S, AND VOIDED CIRCUITS.
- PIN PUSHOUT FORCE: 3 LBS. MINIMUM.
- PICK-N-PLACE CAPS WILL BE PLACED SO THAT VACUUM PICK UP AREA WILL BE IN CENTER OF PART.
- COPLANARITY FOR CIRCUIT SIZES UP TO 40 IS 0.15 MM/0.006 INCH. FOR CIRCUIT SIZES 42 AND LARGER, CONTACT MOLEX SALES DEPARTMENT.
- THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

CLARIFY PACKAGING EC NO: UCP2009-0323 DRWING: GVERILL 2008/08/27 CHKD: DMK IPPER 2008/08/26 APPR: FSM ITH 2008/08/27	DESCRIPTION REV	QUALITY SYMBOLS =0 =0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
			mm	INCH	DRAWN BY KMS	DATE 1999/10/15	TITLE SALES ASSY INSULATOR DUAL ROW SMT W/BREAK-OFF .025SQ PIN GULLWING .100			
			4 PLACES ± --- ± ---	3 PLACES ± --- ± .005	CHECKED BY KMS	DATE 1999/10/15	APPROVED BY KMS			
			2 PLACES ± 0.13 ± .010	1 PLACE ± 0.25 ± ---	APPROVED BY KMS		DATE 1999/10/15	MATERIAL NO. SEE TABLES		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			ANGULAR ± 1/2°		SIZE C		DOCUMENT NO. SD-71308-001		SHEET NO. 1 OF 6	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION										



IN TAPE AND REEL WITH SHALLOW POCKET TAPE

BULK / IN TUBES

PACKAGING SEE NOTE 4, SHT 1	4-8 CKT	TAPE-N-REEL W/ VAC CAPS	TAPE-N-REEL W/ VAC CAPS					BULK	BULK
	10-100 CKT	TAPE-N-REEL W/ VAC CAPS	TAPE-N-REEL W/ VAC CAPS					TUBES	TUBES
	DIM. M±0.25 MM	6.10 (.240)	6.10 (.240)					8.13 (.320)	13.59 (.535)
	PLATING	30 GOLD	15 GOLD					150 TIN	150 TIN
	DIM. H	2.54 (.100)	2.54 (.100)					4.57 (.180)	4.57 (.180)
	DIM. J	5.08 (.200)	5.08 (.200)					7.11 (.280)	7.11 (.280)

CKTS	DIM. A		DIM. B		EDP NUMBER	EDP NUMBER	EDP NUMBER	EDP NUMBER	CKTS
	MM	IN	MM	IN					
04	5.08	.200	2.54	.100					04
06	7.62	.300	5.08	.200		015-91-6068			06
08	10.16	.400	7.62	.300		015-91-6088			08
10	12.70	.500	10.16	.400		015-91-6108		713088010	10
12	15.24	.600	12.70	.500					12
14	17.78	.700	15.24	.600	015-91-6148				14
16	20.32	.800	17.78	.700				713088016	16
18	22.86	.900	20.32	.800					18
20	25.40	1.000	22.86	.900					20
22	27.94	1.100	25.40	1.000					22
24	30.48	1.200	27.94	1.100					24
26	33.02	1.300	30.48	1.200					26
28	35.56	1.400	33.02	1.300					28
30	38.10	1.500	35.56	1.400					30
32	40.64	1.600	38.10	1.500					32
34	43.18	1.700	40.64	1.600					34
36	45.72	1.800	43.18	1.700					36
38	48.26	1.900	45.72	1.800					38
40	50.80	2.000	48.26	1.900					40
42	53.34	2.100	50.80	2.000					42
44	55.88	2.200	53.34	2.100					44
46	58.42	2.300	55.88	2.200					46
48	60.96	2.400	58.42	2.300					48
50	63.50	2.500	60.96	2.400					50
52	66.04	2.600	63.50	2.500					52
54	68.58	2.700	66.04	2.600					54
56	71.12	2.800	68.58	2.700					56
58	73.66	2.900	71.12	2.800					58
60	76.20	3.000	73.66	2.900					60
62	78.74	3.100	76.20	3.000					62
64	81.28	3.200	78.74	3.100					64
66	83.82	3.300	81.28	3.200					66
68	86.36	3.400	83.82	3.300					68
70	88.90	3.500	86.36	3.400					70
72	91.44	3.600	88.90	3.500					72
74	93.98	3.700	91.44	3.600					74
76	96.52	3.800	93.98	3.700					76
78	99.06	3.900	96.52	3.800					78
80	101.60	4.000	99.06	3.900					80
82	104.14	4.100	101.60	4.000					82
84	106.68	4.200	104.14	4.100					84
86	109.22	4.300	106.68	4.200					86
88	111.76	4.400	109.22	4.300					88
90	114.30	4.500	111.76	4.400					90
92	116.84	4.600	114.30	4.500					92
94	119.38	4.700	116.84	4.600					94
96	121.92	4.800	119.38	4.700					96
98	124.46	4.900	121.92	4.800					98
100	127.00	5.000	124.46	4.900					100

NO PEG VERSION  
(ALSO SEE SHEET 2)

SEE SHEET 1  
EC NO: UCP2009-0323  
DRAWING: GAVRILL 2008/08/22  
CHKD: MK IPPER 2008/08/26  
APPR: FSM ITH 2008/08/27

QUALITY SYMBOLS  
▽=0  
▽=0

DRAFT WHERE APPLICABLE  
MUST REMAIN  
WITHIN DIMENSIONS

GENERAL TOLERANCES  
(UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0005
3 PLACES	± .010	± .0010
2 PLACES	± 0.13	± .010
1 PLACE	± 0.25	± .010

ANGULAR ±1/2°

DIMENSION STYLE  
MM/IN

SCALE  
INCH

DESIGN UNITS  
INCH

THIRD ANGLE PROJECTION

TITLE  
SALES ASSY INSULATOR  
DUAL ROW SMT W/BREAK-OFF  
.025SQ PIN GULLWING .100

APPROVED BY  
KMS 1999/10/15

MATERIAL NO.  
SEE TABLE

DOCUMENT NO.  
SD-71308-001

SHEET NO.  
3 OF 6

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION





